



3406-24XXR
ALKYD PRIMER
ULTRA FAST DRY

DESCRIPTION AND USES

FOR INDUSTRIAL USE ONLY

Universal alkyd primer. Ultra fast drying and offers a soft finish. Protects and resists rust and corrosion. Must be topcoated. Whitstands intermittent temperature up to 80 ° C.

Exclusives uses* :

This product can be applied :

1. On site or inside a workshop or factory, on any product or component of a metallic product not intended for use on public roads as part of a manufacturing, processing or of repair.
2. On any motor vehicle, mobile equipment or parts, during manufacture

* Pepin Industries restricts the use of its product to the uses described in sections 2 (1) (a), (d) - SOR / 2009-264 and 2 (2) (a), (e) - SOR / 2009-197 in accordance with the existing Canadian Regulations on Volatile Organic Compounds.

TECHNICAL DATA

GLOSS :	Satin	THINNER-CLEANER :	ST660
COLORS :	3406-2442R : grey 3406-2439R : yellow	DRYING SCHEDULE :	@ 20 °C (68 °F) @ 50 % R.H. @ 1-2 mils dry
SOLIDS BY VOLUME :	30-32 %	TO TOUCH :	15 to 20 minutes
SOLIDS BY WEIGHT :	42-45 %	TO HANDLE :	30 to 45 minutes
THEORETICAL COVERAGE :	135 ft ² /litre @ 1 mil dry 12.5 m ² / litre	FULL CURE :	7 days
DENSITY :	1.1 kg/L	V.O.C.	>620 g/l
PACKAGING :	18.9 litres (5 gal. U.S.) 180 litres (55 gal. U.S.)		

SURFACE PREPARATION

Surface must be clean, dry and free of any contaminant. Sand glossy surfaces. Remove any peeling paint and sand.

APPLICATION

Mix well before using. Spray gun : ready to use. Brush: no dilution (**small surfaces only**). Application conditions: air, surface and product temperature between 15 °C and 32 °C.

IMPORTANT

See label and Safety Data Sheet for more information on safety and precautions requirements.

CAUTION

Keep away from open flame or sparks. Flammable

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